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Natural Clay Supported Zerovalent Iron Nanoparticles as a Potential Coagulant for Ammonia Reduction from Industrial Wastewater Effluents

Wighens I Ngoie**Cape Peninsula University of Technology, South Africa*

***Corresponding author:** Wighens I Ngoie, Department of Chemical Engineering, Biocatalysis & Technical Biology Research Group, Cape Peninsula University of Technology, Bellville Campus, South Africa.

Received Date: November 09, 2018**Published Date: June 10, 2019****Abstract**

Currently in South Africa, many wastewater resources are polluted by anthropogenic sources, including household, agricultural waste and industrial processes. Though several conventional wastewater treatment techniques (among others, physical decantation, chemical oxidation, and disinfection) have been applied to remove contaminants, there are still some limitations, for the removal of chemicals such as ammonia [1,2]. It has been noticed that the level of ammonia of the effluents treated was comparatively higher [3] (277mg/L) than what is required according to the South Africa National Standards [4] of Wastewater before being discharged into the environment (10mg/L). Public concern over the environmental impact of wastewater pollution has increased. To address this issue, experiments were carried out over a Jar Tester on sequential velocities (rapid mixing at 150rpm for 1min and slow mixing at 20rpm for 20min) using activated clay (bentonite) in the attempt to remove ammonia from the wastewater effluent. The natural clay was activated with 5 M sulphuric acid and amalgamated with Zerovalent Iron Nanoparticles (ZVINPs) in a mass ratio of 99:1. The physico chemically modified clay samples were characterized using X-ray fluorescence to have an idea about the mineralogical aspect of the coagulant before and after activation, and Brunner-Emmet-Teller (BET) method for surface area. The optimum dosage of coagulant to treat 1L of wastewater effluents was 61.6mg and the concentration of ammonia in the final product was about 8.71mg/L, approximately a reduction of 97%. All parameters, such as pH, conductivity complied with the Department of Water Affairs and Forestry.

Keywords: Activation; Clay; Zero valent iron nanoparticles; Ammonia; Wastewater effluents

Introduction

Water pollution is one of the largest environment problems in several countries. It mainly arises from wastewater released from household, industrial and agricultural processes. These effluents typically contain high concentrations of organic and inorganic chemicals such as hydrocarbon solvents, heavy metals, pesticides, dyes and so on. The toxicity, persistency and concentration of the contaminants result in serious environmental, public health and economic impacts [5]. Consequently, treatment of wastewater effluents before release into the environment is required. There are several wastewater treatment techniques including physical, chemical or biological processes i.e. coagulation, flocculation, adsorption, reverse osmosis, activated sludge and so on, which are used to remove pollutants from wastewater influents. Nevertheless, these conventional techniques have shown limitations, for the removal of ammonia. Use of activated clay, is one of the most

promising techniques because the natural clay is of low-cost, is easy to obtain, and has good effectiveness and ability of degrading contaminants due to its adsorptive properties enhanced by sulphuric acid, which will supply charges to break the stability of ammonia in water by attracting them at the coagulant surface, then the activated clay will secondly be supported by zero valent iron nanoparticles in a homogenous mixture to increase the surface area on which the adsorption of pollutants will effectively take place [6,7,8]. Ion exchange and reverse osmosis have failed to destroy efficiently nitrate species and regenerate secondary brine wastes; electro-catalytic process necessitates higher potential to reduce nitrate into nitrogen. Basically, according to samples that were collected from several Wastewater plants in Cape Town, for instance, here below is the concentration trend of ammonia from the current WWTPs (red) comparatively to the standards (blue) (Figure 1).

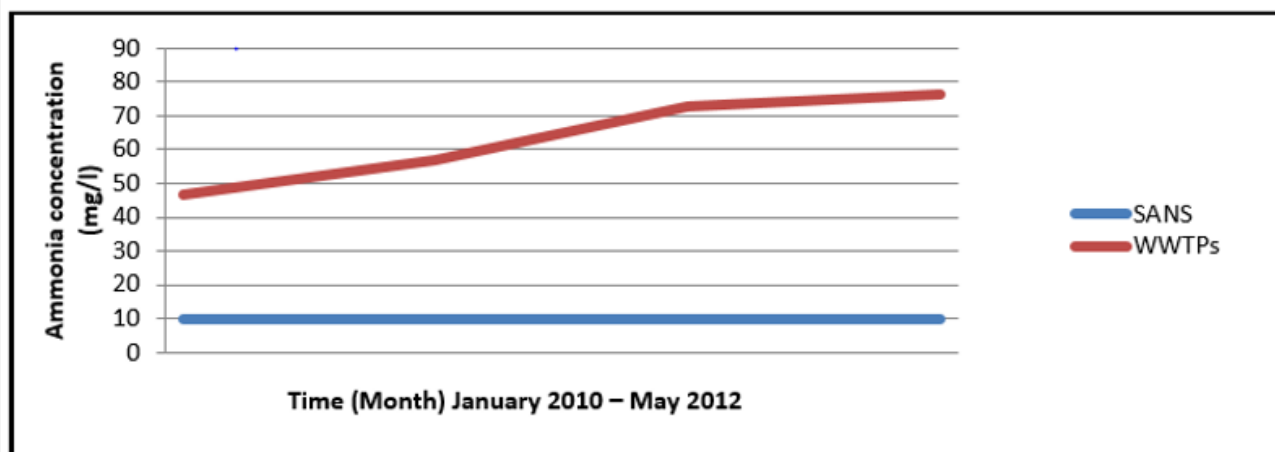


Figure 1: Concentration trend of ammonia from the current WWTPs (red) compared to the Standards (blue).

Wastewater effluents, containing a certain amount of persistent organic pollutant, are released daily from the plants and discharged into the environment. They are undeniably harmful to the entire ecosystem. "Ion exchange and reverse osmosis have failed to destroy efficiently the ammonia content from industrial wastewater effluents, due to inherent limitations" (DWA, 2012); (See Figure 1). The appearance of ammonia related to Persistent Organic Pollutants (POPs) in wastewater is likely to continue if the problem is not addressed with urgency. 2 As it can be noticed, on the picture below showing the quality of wastewater exiting the Mitchells Plain Wastewater Plants to the Indian Ocean, its quality is really a matter of concern.

Wastewater or sewage water results from household wastes, human and agricultural wastes, industrial effluents, storm run-off and ground water infiltration. Wastewater is extremely hazardous both to health and to the environment; if not well-treated, this wastewater can seriously alter the total ecosystem of the planet. Thus, the motivations for treating wastewater include the following:

- Pollution reduction; so that the environment can be safe and clean to live in;
- Industrial reuse of the reclaimed water;
- Recreational and environmental uses of lakes, rivers and stream flow augmentation. This project is proposing a way of treating wastewater effluent and reducing the contamination, and thereby to make it comply with required standards prior its release back to the natural environment. Hence, the following are questioning this study will attempt to answer:

Can natural clay (Bentonite, Montmorillonite) be used as coagulant to efficiently remove ammonia in the wastewater effluents?

- Will the addition of Nano materials such as zero valent iron nanoparticles into the mixture containing natural clay effectively play a role in the removal of POPs including ammonia from the wastewater effluent?

Materials and Methodology

Materials

- Ash grayish bentonitic clay supplied by Kimix Chemicals & Laboratory Suppliers located in Eppindust (South Africa), was used as the primary raw material,
- Sulphuric acid as oxidizing agent to activate the clay to enhance its adsorptive properties [9],
- Iron sulphate with sodium borohydride as reducing reagent, to prepare the Zero Valent Iron Nano Particles via the sulphate synthesis method or type II [10],
- Sodium hydroxide used for mainly regulating the pH [11],
- Ethanol in a specific mixture ratio with distilled water (20:80) to clean clay sample until it does not contain any SO_4^{2-} ions [12].

Experimental

The treatment of wastewater effluents was done at the Cape Peninsula University of Technology in the chemical engineering laboratory and the methodology will be schematically elaborated with a synoptic flow diagram process described below:

Coagulant preparation

- Clay activation: (Figure 2)
- Zero valent iron nanoparticles synthesis [13]

The development of the sulphate method for producing ZVINPs arose from two fundamental concerns associated with the chloride method which displays potential health-and-safety concerns associated with handling the highly acidic and very hygroscopic ferric chloride salt and deleterious effects of excessive chloride levels from the ZVINPs matrix in batch degradation tests where chlorinated hydrocarbons are the contaminant of concern. In addition, the reduction of the iron feedstock from Fe (II) requires less borohydride than the chloride method; because this method represented the second generation of iron nanoparticles, the iron is referred to as Type II ZVINPs Sulphate-method. ZVINPs were

prepared by metering equal volumes of 0.50M sodium borohydride at 0.15 L/min into 0.28M ferrous sulphate according to the following stoichiometry:

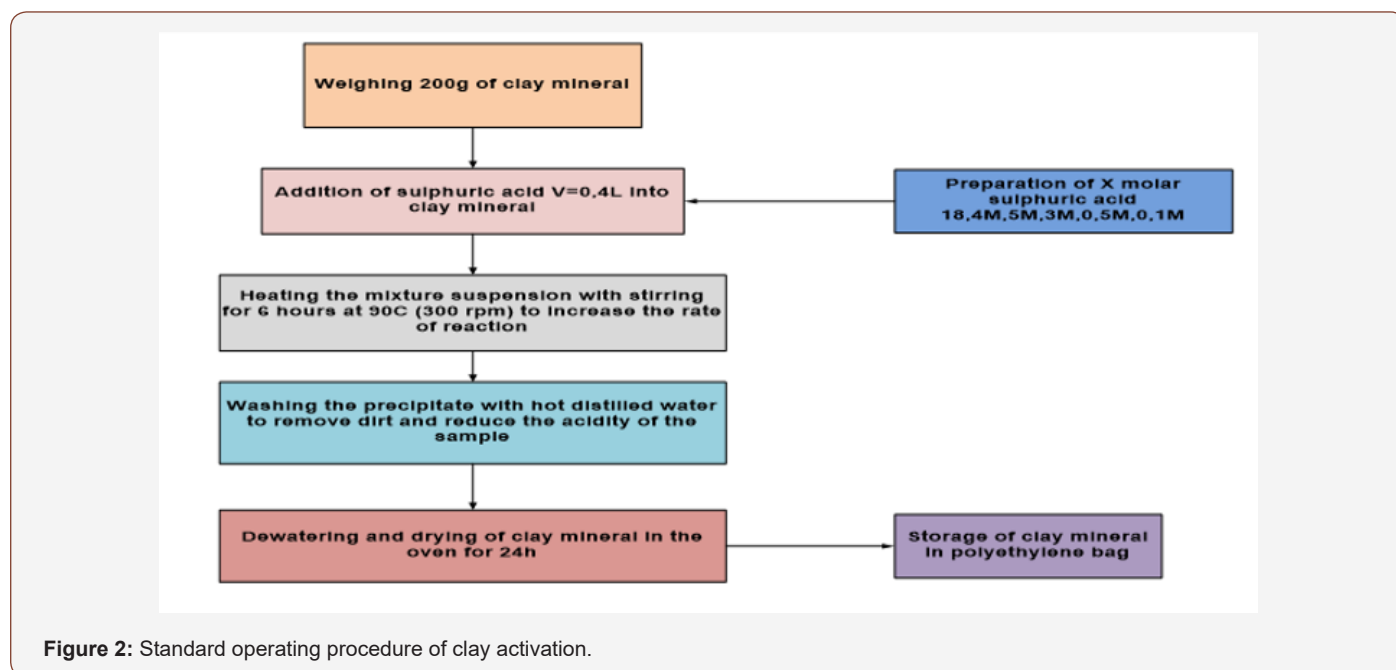
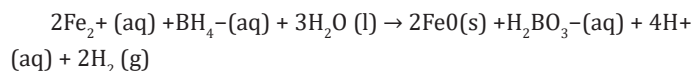


Figure 2: Standard operating procedure of clay activation.

Coagulant characterization [14,15]: The chemical and mineralogical compositions of the natural and activated clay samples were determined. The chemical composition was determined using the Transmission Electron Microscopy (FEI Tecnai F30, FEG 1K CCD, EDX, GIF, HAADF, STEM); and the mineralogical composition was studied using the X-ray diffractometer (Shimadzu XRD-6000) The specific surface area was measured at 77K by BET method with a Micrometrics Gemini 2360 instrument using N₂ gas.

a) Clay (Bentonite)

Relative particle size (1 – 2µm)

Average composition: 53.2% SiO₂, 18.8%

Al₂O₃, 5.1% Fe₂O₃, 2.9% CaO, 2.8% MgO

b) ZVINPs:

Relative particle average size (TEM): 40-50nm

Average composition (XRD): FeO, Fe₃O₄, FeSO₄

Surface area (BET): 40m²/g

Coagulant testing conditions – Wastewater treatment [16]

a) Water sample: 1L;

b) Catalyst loading: In a range of 0.00671 to 5.0505g loaded into 6 different beakers of a Jar tester (99 % Clay; 1% ZVINPs);

c) Mixing time: 1min rapid mixing at 150rpm and 20min slow mixing at 20rpm;

d) Settling time: 10min;

e) Operating pressure: 1atm;

f) Filtration through Membrane/normal paper filter:

Millipore nitrocellulose membrane 0.22µm.

Methodology flow diagram (Figure 3)

Ammonia analysis [16]

a) **Apparatus:** Spectrophotometer, or Nessler tube tall form (50mL or 100mL capacity), pH meter

b) **Reagents:** Zinc sulphate solution; EDTA reagent as stabilizer; Nessler's reagent; Stock ammonium solution 1.00 mL = 1.00mg.

c) **Procedure:**

1. Residual chlorine was removed by means of a dechlorinating agent (one or two drops sodium thiosulphate solution)

2. 100 mL ZnSO₄ solution was added to 100mL sample and to it was added 0.5 mL of NaOH solution to obtain a pH of 10.5. This was mixed thoroughly.

3. The floc formed could settle and the clear supernatant was taken for Nesslerisation.

4. To this was added 2 mL of Nessler's reagent.

5. A blank using distilled ammonia free water was treated with Nessler's reagent as above. The absorbance was fixed as zero.

6. Then the sample was put in 1cm standard tubes of spectrophotometer and the absorbance noted at 400-500nm wavelengths.

7. A calibration curve was prepared as follows, with 0, 0.2, 0.4, 0.7, 1.0, 1.4, 1.7, 2.0, 2.5, 3.0, 4.0, 5.0mL of standard NH₄Cl

solution in 50 mL distilled water standard diluted samples were prepared.

8. Each sample was Nesslerised as indicated earlier and the absorbance was noted down.

9. A graph with mg of NH₃ along x-axis and absorbance along y-axis was plotted and a straight-line graph was drawn.

10. From the absorbance of a solution of unknown concentration, the µg of NH₃ present can be read from the calibration curve.

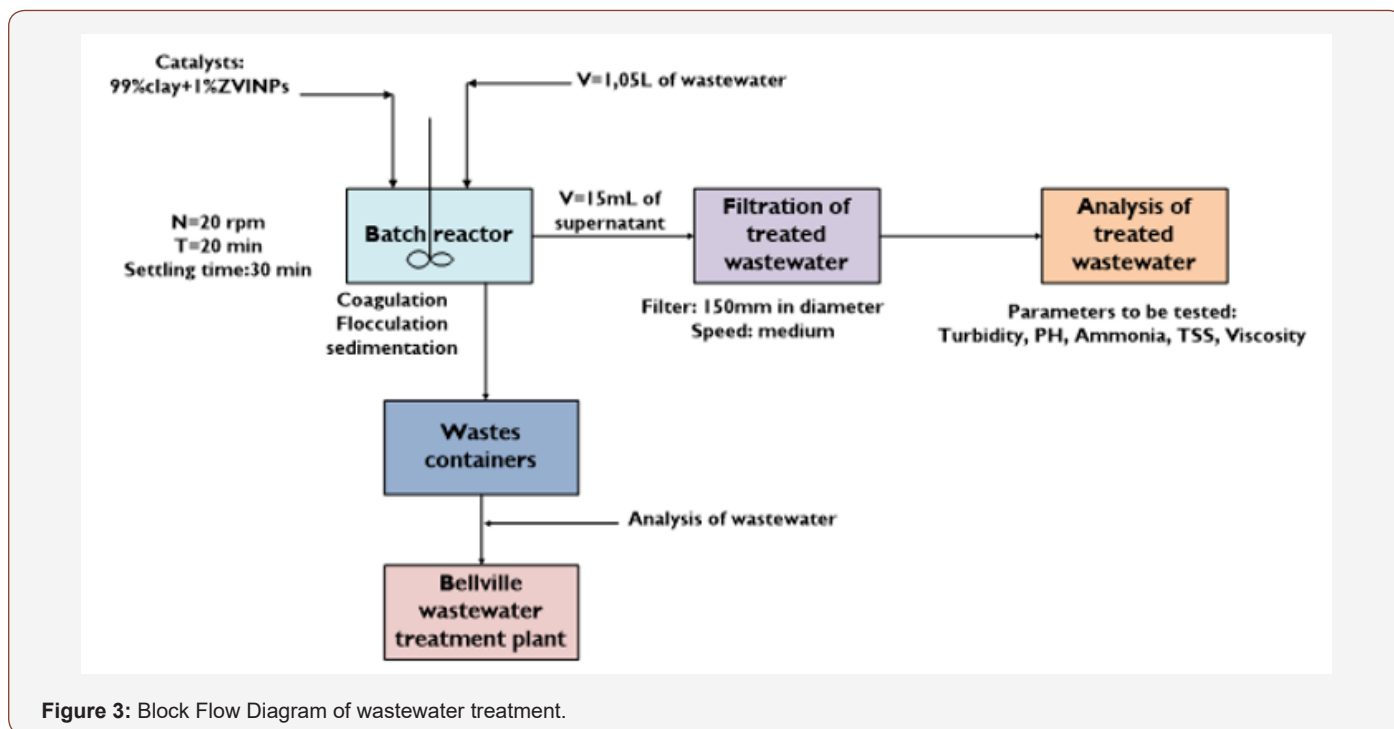


Figure 3: Block Flow Diagram of wastewater treatment.

Results and Discussion

The experiment was performed on a Jar tester apparatus and operating parameters, such as, impeller rotational speed, coagulation and resting time were constant except the H₂SO₄ concentrations, which was varying (0.5M; 1M; 3M; 5M; 6M; 9M; and 18.4M). Those samples had a constant volume of 400cm³ to activate 200g of bentonitic clay. The table below represents the value of Clay and ZVINPs dosage used to treat 1L of wastewater (Table 1&2).

Table 1: Jar tester specification during the wastewater treatment.

Jar Testers Number	Weighed Mass of Clay(G)	Weighed Mass of ZVINPs (G)
1	0.061	0.0061
2	1.048	0.0106
3	2.036	0.0206
4	3.024	0.0305
5	4.012	0.0405
6	5	0.0505

Table 2: Determination of Ammonia concentration from the beer Lambert Law.

VNH ₄ Cl	CNH ₄ Cl	VT	Mwt (g/mol)	CStandard (mol/L)	C(g/L)	Absorbance
0.0	0.0712	50.0	0.0	0.00000	0.00000	0.0000
0.2	0.0712	50.2	53.3	0.00028	0.00076	0.0002
0.4	0.0712	50.4	53.3	0.00056	0.00151	0.0026
0.7	0.0712	50.7	53.3	0.00098	0.00265	0.0033
1	0.0712	51	53.3	0.00139	0.00379	0.0021
1.4	0.0712	51.4	53.3	0.00193	0.00531	0.0021
1.7	0.0712	51.7	53.3	0.00233	0.00645	0.002
2	0.0712	52	53.3	0.00273	0.00759	0.0065
2.5	0.0712	52.5	53.3	0.003381	0.00949	0.0009
3	0.0712	53	53.3	0.004019	0.01139	0.0039
4	0.0712	54	53.3	0.005259	0.01519	0.0023
5	0.0712	55	53.3	0.006455	0.01899	0.007

After getting the different values of the absorbance, from the methodology described previously, the calibration curve was

plotted to express the amount of ammonia present in the final wastewater obtained after treatment (Figure 4).

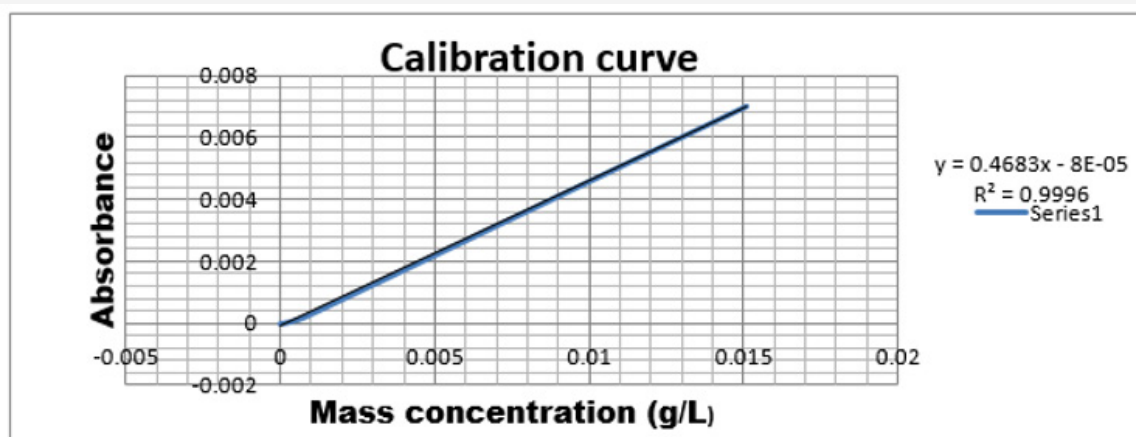


Figure 4: Determination of ammonia concentration from the calibration curve.

Previous work showed that nitrate, nitrite as well as ammonia have a similar sensitivity to pH with an almost 100-fold decrease in rate constant over a pH range of 5.5 to 9.0 [17]. As pH increases beyond 8.5, nitrate/nitrite reduction generally slows down to a greater extent [17].

The maximum reduction obtained at 5M+ZVINPs with a neutral pH is defined by the maximum surface area obtained at 5M during acid treatment.

It was expected for ammonia to be reduced to an extent level for 18.4M+ZVINPs because of the acidic environment, and researchers proposed that reduction of nitrate/nitrite and ammonia by granular iron is favoured at low pH (2-4.5) [18]. Therefore the 18.4M+ZVINPs did not reduce ammonia even though the environment was acidic because of the smectite structure destruction; these results are consistent with previous studies [19,20].

It can be viewed from the obtained results that the increase in catalysts dosage had no effect on the contaminants removal efficiency for most samples. It had been reported that increase in catalysts dosage increases the reduction efficiency; this means that at maximum dosage the highest contact surface between catalysts and contaminants is obtained [21]. Previous research showed that nitrite was rapidly removed in the presence of 7 g /L of Fe0 over a temperature range of 25 to 50°C [19].

Thus, the highest amount of catalysts dosage was 5g for clay and 0,0505g of iron metal, the iron metal amount is low compared to previous research.

The mixing intensity was kept constant of 20rpm during treatment processes; the impeller provides proper mixing and enhances the transport of mass on granular iron surface [16].

The 5M bentonite+ZVINPs gave the most ammonia removal efficiency and it can be predicted that the best adsorption capacity of acid treatment was obtained at 5M which yield the best results of conductivity at dosages jar 1(0.0616g), jar 2(1.0586g), jar 3(2.0566g), jar 4(3.0545g), jar 5(4.0525g), jar 6(5.0505g). The significantly slower removal observed at higher pH values was consistent with previous research study [16].

Conclusion

The raw water had an amount of ammonia of 277mg/L, which was more than the standards set by the Department of Water Affairs and Forestry (<10mg/L). However, the results obtained from this research showed that ammonia content was reduced for most of the sample. The best ammonia reduction was obtained at 5M+ZVINPs for a dosage of 61.6mg coagulant. The ammonia was reduced from 277mg/L to 8.71mg/L as shown in Figure below yielding a removal efficiency of 96.85%.

The coagulant used, clay, is among cheaper catalysts that can alleviate the cost of water treatment on a large scale when combined with ZVINPs (Figure 5).

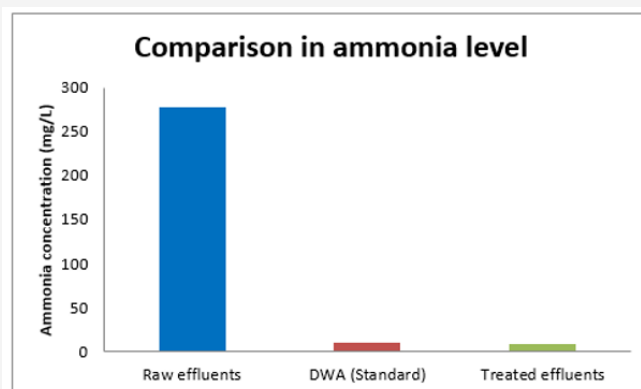


Figure 5: Comparison of Ammonia level in the wastewater (Red: South African National Standards; Blue: Raw water from the wastewater plant; Green: Treated with the hybrid coagulant).

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Conflict of Interest

No conflict of interest.

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